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# PRODUCT INFORMATION SHEET

CUSTOMER:

DATE:

LOCATION:

REPRESENTATIVE:

PRODUCT NO.: 040416

DESCRIPTION: H/S Dip Enamel

## SPECIFICATION

VISCOSITY: 36-39 sec. (#3 Zahn Cup)

LBS/GAL: 9.44

% SOLIDS (WGT): 62.0-63.0

VOC: 3.5 LBS/GAL

% SOLIDS (VOLUME): 50.0-51.0

COLOR(S): Match Std.

GLOSS: 90-100 units (60 deg. Meter)

THEORETICAL COVERAGE: 811 FT<sup>2</sup>/GAL @ 1.0 MIL(S) (NO LOSS)

## APPLICATION

METHOD: Dip

RECOMMENDED BUILD: As needed MIL(S) (DRY).

APPLICATION VISCOSITY: 36-39 sec. (#3 Zahn Cup)

RECOMMENDED REDUCTION: As needed

WITH: n-butyl acetate

COMPATIBLE FAST SOLVENT: n-butyl acetate

COMPATIBLE SLOW SOLVENT: xylene

OTHER RECOMMENDATIONS:

## SUBSTRATE

SURFACE TO BE COATED: steel

RECOAT SCHEDULE: as needed

APPLY OVER  UNDER clean, properly prepared surface

## DRY SCHEDULE

AIR DRY  SET-TO-TOUCH: 2 hours

TACK FREE: 3 hours

HANDLE: 4 hours

PACK PARTS: 24 hours

HEAT CURE FLASH TIME:

SCHEDULE:

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DEG. F

## TYPICAL PERFORMANCE:

PROD. NO. 040416

SHOULD BE USED WITHIN 6 months

FROM DATE OF

### DISCLAIMER

ANY RECOMMENDATIONS WE MAKE WITH RESPECT TO OUR PRODUCTS ARE BASED UPON MANY YEARS OF EXPERIENCE IN THE MANUFACTURE OF INDUSTRIAL PRODUCT FINISHES AND ON TESTS WE DEVELOPED AND BELIEVE TO BE RELIABLE: HOWEVER, WE DO NOT ASSUME ANY RESPONSIBILITY FOR ANY OF THOSE RECOMMENDATIONS OR ANY SUGGESTIONS MADE BY OUR REPRESENTATIVES. THE USE AND APPLICATION OF OUR PRODUCTS IS BEYOND OUR CONTROL AND **WE MAKE NO WARRANTIES, EXPRESS OR IMPLIED, INCLUDING BUT NOT LIMITED TO ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE**, AND WE DISCLAIM RESPONSIBILITY OR FITNESS FOR A PARTICULAR PURPOSE, AND WE DISCLAIM RESPONSIBILITY FOR THE RESULTS, INCLUDING DAMAGE